

Gold containing colors: 78902 pink, 78907 magenta and 78918 maroon contain gold and silver. We recommend fire them lower than 1220°C. Overprinting 78101 flux for these gold containing colors can prevent them from becoming weak color tones. They are intermixable with any of **SELECTION 78** colors except above cobalt blues. They can be mixed with **SELECTION 64** cadmium-containing colors.



Relief flux and white: 78180 relief flux and 78280 relief white are suitable for mixing and overprinting with all colors. After mixing with **SELECTION 78** and **64** colors, color relief can be developed. Adding just sufficient medium will improve the surface of relief, if it has pinhole problems. It is also possible to adjust firing temperature by mixing with 78101 flux or 78201 white if necessary.



9. Four-color printing

【9.1 Choice of colors】

	Combination 1 (without cadmium colors)	Combination 2 (with cadmium colors)
Yellow	78321 lemon yellow	64312 cadmium yellow
Magenta	78907 magenta	78907 magenta
Red		64628 cadmium red
Cyan	78804 cyan	78804 cyan
Black	78706 black	78706 black
Flux	78101 mixing and overprinting flux	64101 mixing and overprinting flux